

AERZEN SCREW COMPRESSORS

AERZEN - DELTA TWIN - Two Stage Screw Compressors
Oil free compressed air technology



**AERZENER MASCHINENFABRIK
GMBH**

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The customer benefits thanks to technical progress

Aerzener Maschinenfabrik have been manufacturing screw compressors since 1943.

As the Market Leader in Europe, the company is one of the oldest and largest manufacturers of twin shaft positive displacement compressors world-wide.

Based on technical expertise, experienced staff and a constant dialogue with customers, Aerzener Maschinenfabrik make innovative products. To maintain their success in the market place their products are designed to benefit the customer and support plant manufacturers.

Application range of the DELTA TWIN

The new series DELTA TWIN is designed for the oil free compression of air and neutral gases. It is especially suitable for the production of industrial compressed air. The two stage units cover motor sizes from 75 to 200 kW and differential pressures up to 10.5 bars. They are available in water and air cooled design and the volume flow range is from 500 m³/h up to 2.100 m³/h.

This belt-driven series is supplemented by gear-driven units, water-cooled, up to 355 kW and 3.100 m³/h. The differential pressures are also up to 10,5 bar.

Application Compressed Air

- foodstuff technology
- pneumatic industry
- medicine production
- beverage industry
- chemistry and process engineering
- medical industry
- breweries
- glass industry
- dairies
- control- and instrument air
- spray-coat plants
- surface technology
- manufacture of PET-bottles
and also in many other branches



Construction and installation

The heart of the new series DELTA TWIN forms the dry-compressing screw compressors being available as high-pressure and vacuum stages.

Constructive optimization of rotors and housing ensures an excellent efficiency of the screw compressors.

Unit design

Belt-driven (75 – 200 kW)

The drive of the compressor is carried out via V-belts. The drive motor is mounted on the hinged motor support. Thanks to its own weight an optimum belt tension is guaranteed.

The installation of the new compressed-air units is clearly subdivided into three groups: the electrical-/drive range, the compressor- and refrigeration fields. Therefore, all components parts are optimally accessible. The units can be delivered in water- and air-cooled design. The intermediate- and after-coolers consist of CuNiFe with the standard design at water side. In case of difficult conditions by e.g. aggressive cooling water alternative materials can be applied.

The installed control device is combined with an integrated monitoring- and fault annunciating system with clear character display. The control device operates considerably energy-saving. The DELTA TWIN units are delivered completely assembled, so that a quick installation and trouble-free commissioning can be realized.

Unit design

Gear-driven (250 – 355 kW)

The compression is carried out without liquid injection. The units are assembled ready for connection and delivered including standardized accessories. The compact arrangement of accessories needs only little space. Due to the rotating masses no special foundation is required. The installation is always effected with acoustic hood for compressor and drive motor. The Delta Twin series with gearbox drive is available in water-cooled design (250 – 355 kW).

With each compressor stage the drive is carried out by a flanged-on helical gearbox.

Ambient air takes care of the compressor cooling. Besides a standard instrumentation with electronic monitoring- and fault annunciating system also the application of a programmable control system is possible.



Advantages for the customer

- Larger volume flow by improved utilisation of the motor power.
- Optimal capacity to speed adjustment by belt drive (patented driving conception)
- Compact, space saving construction.
- Design of the unit allows easy access for maintenance
- All maintenance and service work carried out on site.
- Customer's special requirements possible through modifications.
- Low sound level
- Safe and reliable operation developed from six decades of experience in compressor construction.
- Excellent price to performance ratio

Scope of delivery- and performances

Belt-driven

- Aerzen screw compressor stages (vacuum + over pressure) with reinforced bearing of drive shaft appropriate for belt drive
- Compressed-oil lubrication including oil pump, oil filter, oil return valve, turbo filter for oil room relief
- Base support with hinged motor support
- Belt drive with protection
- Electric motor
- Safety relief valve
- Non-return valve
- Intermediate cooler with condensate separator
- After-cooler (condensate separator as option)
- Acoustic hood for the complete compressor unit for internal installation with flexible machinery mountings
- Control cabinet with electrical interconnection and control
- Constant speed unloading device incl. intake throttle (self-medium controlled)
- Intake filter

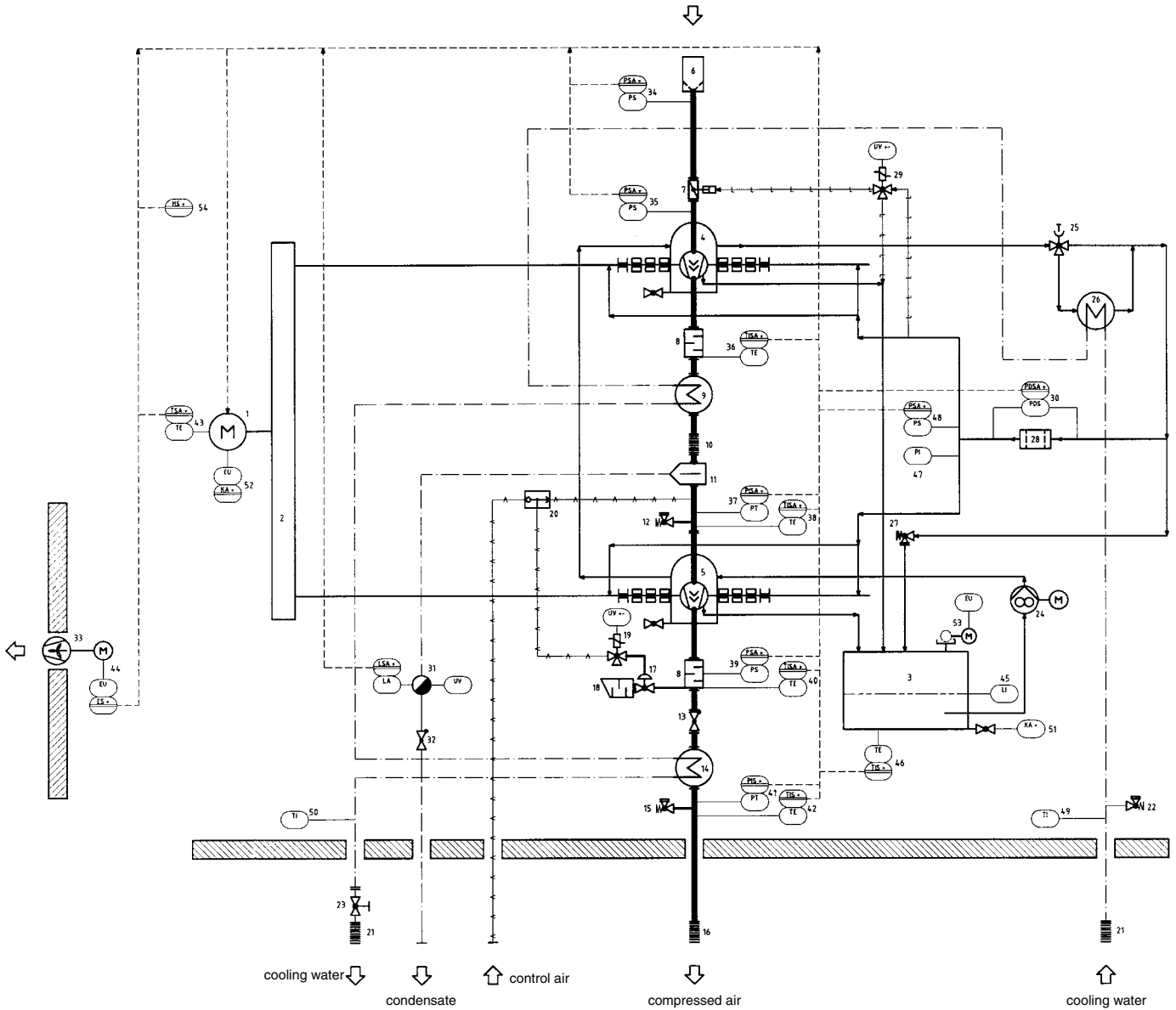
Gear-driven

- Aerzen screw compressor stages with integrated gearbox, compressed oil lubrication incl. oil pump, oil filter, oil return valve, air/oil cooler, turbo filter for oil room relief
- Compressed oil lubrication incl. oil pump, oil filter, oil return valve, turbo filter for oil room relief
- Base frame for compressor stage and drive motor (three-phase motor)
- Flexible coupling with protection
- Electric motor
- Safety relief valve
- Non-return valve
- Intermediate cooler with condensate separator
- After-cooler (condensate separator as option)
- Acoustic hood for the complete compressor unit for internal installation with flexible machinery mountings
- Control cabinet with electrical interconnection and control
- Constant speed unloading device incl. intake throttle (self-medium controlled)
- Intake filter



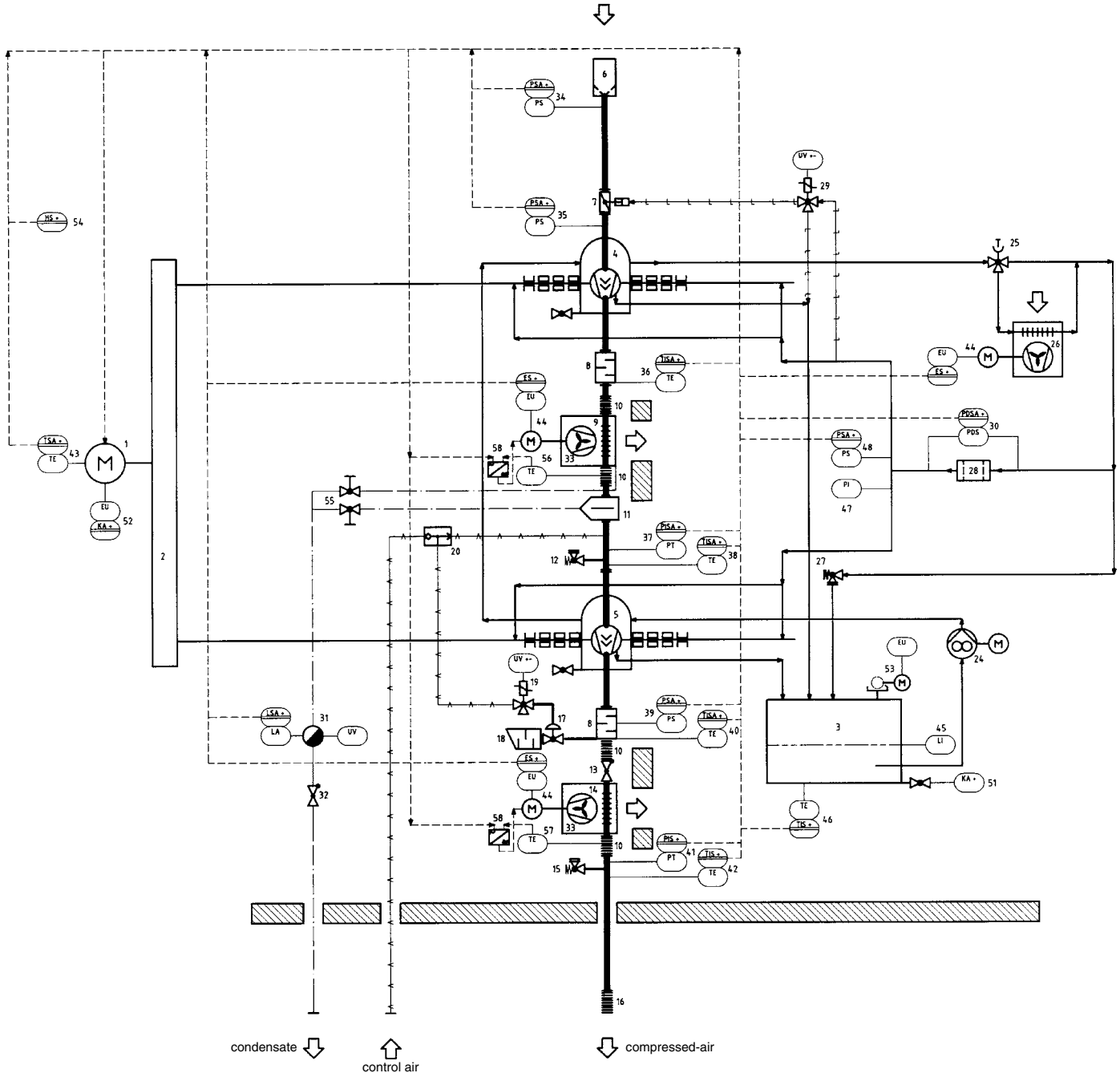
Aerzen Delta Twin unit (belt-driven)

Flow chart DELTA TWIN, water-cooled design type DT ... WB



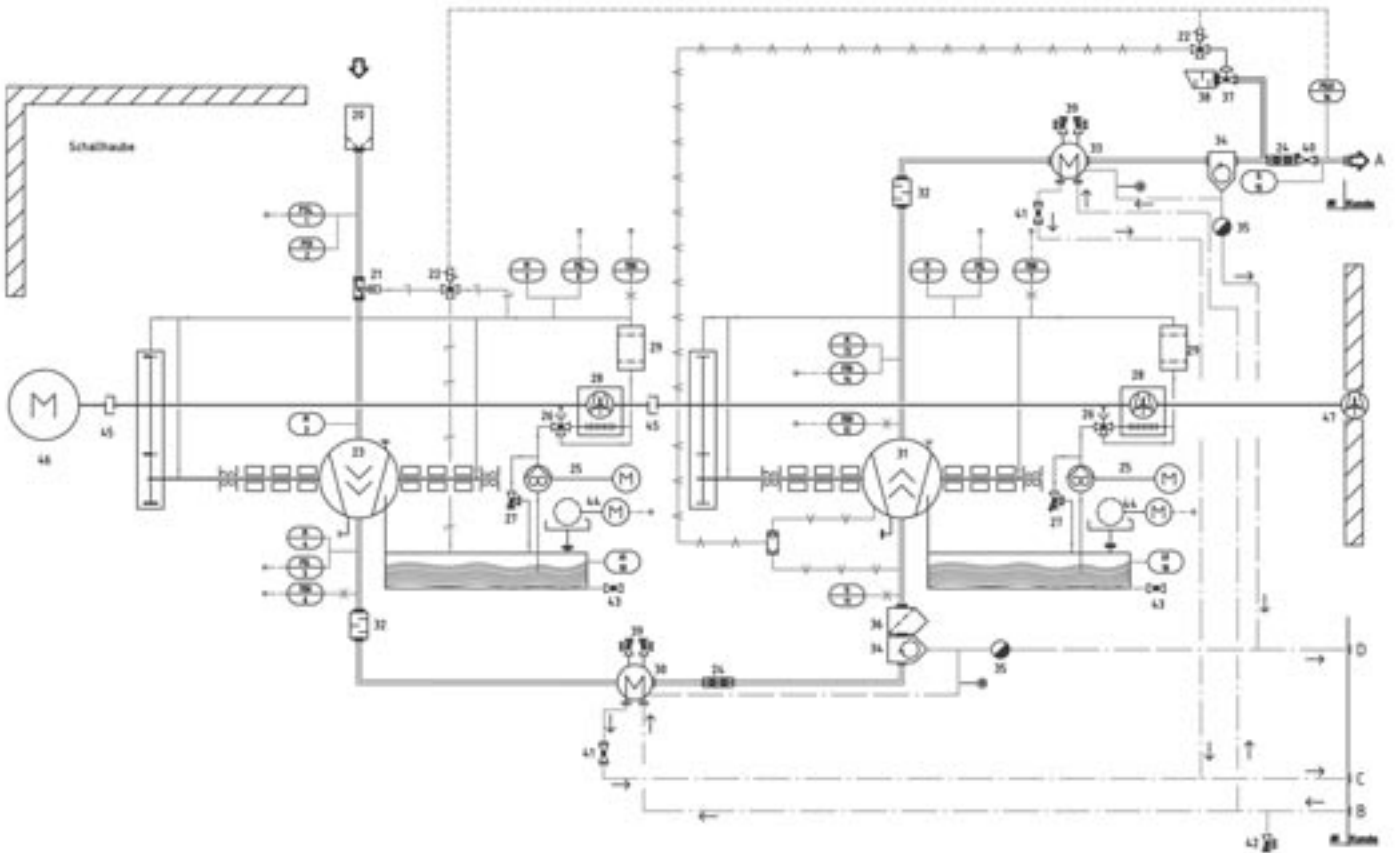
- | | | |
|--|--|---|
| <ul style="list-style-type: none"> 1 Driving motor 2 Belt drive 3 Oil reservoir 4 Compressor 1st stage low pressure 5 Compressor 2nd stage high pressure 6 Intake filter 7 Throttle flap 8 Sound absorbing connection chamber 9 Intermediate cooler 10 Compensator 11 Condensate separator 12 Safety relief valve 1st stage 13 Non-return valve 14 Aftercooler 15 Safety relief valve 2nd stage 16 Connection compensator compressed air 17 Vent valve 18 Blow-off silencer 19 Solenoid valve | <ul style="list-style-type: none"> 20 Pressure selecting relay 21 Connection compensator cooling water 22 Safety relief valve cooling water 23 Throttle shut-off valve cooling water 24 Oil pump 25 Oil temperature controller 26 Oil cooler 27 Oil pressure retaining valve 28 Oil filter 29 Solenoid valve 30 Oil filter monitoring 31 Condensate drain intermediate cooler 32 Non-return valve 33 Fan 34 Intake filter monitoring 35 Direction of rotation monitoring 36 Discharge temperature 1st stage 37 Intermediate pressure monitoring 38 Intake temperature 2nd stage | <ul style="list-style-type: none"> 39 Discharge pressure monitoring 40 Discharge temperature 2nd stage 41 Operating pressure sensor 42 Compressed-air outlet temperature 43 Motor temperature monitoring 44 Motor-overcurrent switch 45 Oil level indication 46 Oil temperature monitoring 47 Oil pressure indication 48 Oil pressure monitoring 49 Cooling water temperature at inlet 50 Cooling water temperature at outlet 51 Oil drain 52 Re-lubrication driving motor 53 Oil demister 54 Units-OFF |
|--|--|---|

Flow chart DELTA TWIN, air-cooled design type DT ... AB



- | | | |
|--|---|--|
| 1 Driving motor | 18 Blow-off silencer | 39 Discharge pressure monitoring |
| 2 Belt drive | 19 Solenoid valve | 40 Discharge temperature 2nd stage |
| 3 Oil reservoir | 20 Pressure selecting relay | 41 Operating pressure sensor |
| 4 Compressor 1st stage low pressure | 24 Oil pump | 42 Compressed-air outlet temperature |
| 5 Compressor 2nd stage high pressure | 25 Oil temperature controller | 43 Motor temperate monitoring |
| 6 Intake filter | 26 Oil cooler | 44 Motor-overcurrent switch |
| 7 Throttle flap | 27 Oil pressure retaining valve | 45 Oil level indication |
| 8 Sound absorbing connection chamber | 28 Oil filter | 46 Oil temperature monitoring |
| 9 Intermediate cooler | 29 Solenoid valve | 47 Oil pressure indication |
| 10 Compensator | 30 Oil filter monitoring | 48 Oil pressure monitoring |
| 11 Condensate separator | 31 Condensate drain intermediate cooler | 51 Oil drain |
| 12 Safety relief valve 1st stage | 32 Non-return valve | 52 Re-lubrication driving motor |
| 13 Non-return valve | 33 Fan | 53 Oil demister |
| 14 Aftercooler | 34 Intake filter monitoring | 54 Units-OFF |
| 15 Safety relief valve 2nd stage | 35 Direction of rotation monitoring | 55 Shut-off ball cock |
| 16 Connection compensator compressed air | 36 Discharge temperature 1st stage | 56 Temperature downstream of 1st stage |
| 17 Vent valve | 37 Intermediate pressure monitoring | 57 Temperature downstream of 2nd stage |
| | 38 Intake temperature 2nd stage | 58 Frequency converter for fan motor |

Flow chart DELTA TWIN, water-cooled design type DT . . . WG



- | | | |
|--|---|---|
| 1 Suction pressure switch | 14 Discharge pressure switch 2nd stage | 33 After-cooler |
| 2 Air filter monitoring | 15 Discharge temperature indication | (also possible as air cooler) |
| 3 Pressure gauge suction pressure 1st stage | 16 Pressure switch suction throttle control | 34 Water separator |
| 4 Pressure gauge discharge pressure 1st stage | 20 Intake filter | 35 Condensate drain |
| 5 Discharge pressure switch 1st stage | 21 Throttle flap control | 36 Starting strainer |
| 6 Contact thermometer discharge temperature 1st stage | 22 3-ways solenoid valve | 37 Relief valve |
| 7 Contact thermometer oil temperature | 23 Compressor with gearbox 1st stage | 38 Blow-off silencer |
| 8 Oil pressure switch | 24 Lateral compensator | 39 Safety relief valves 1st and 2nd stage |
| 9 Pressure gauge oil pressure | 25 Oil pump with motor | 40 Non-return valve |
| 10 Oil level gauge | 26 Oil temperature controller | 41 Cooling water control valve |
| 11 Thermometer suction temperature 2nd stage | 27 Oil overflow valve | 42 Safety relief valve cooling water |
| 12 Contact thermometer discharge temperature 2nd stage | 28 Oil air cooler | 43 Oil drain valve |
| 13 Pressure gauge discharge pressure 2nd stage | 29 Oil filter | 44 Oil demister with motor |
| | 30 Intermediate cooler | 45 Coupling |
| | (also possible as air cooler) | 46 Driving motor |
| | 31 Compressor with gearbox 2nd stage | 47 Acoustic hood fan |
| | 32 Connection housing | |

Performance data

DELTA TWIN		differential pressure		volume flow ²		nominal capacity main drive		fan motor water-cooled		fan motor air-cooled	
size	type of construction ¹	bar	psig	m ³ /h	cfm	kW	HP	kW	HP	kW	HP
DT 7/8	AB / WB	8	115	680	400	75	100	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 7/10	AB / WB	10	150	560	330	75	100	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 9/8	AB / WB	8	115	872	513	90	120	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 9/10	AB / WB	10	150	742	437	90	120	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 11/8	AB / WB	8	115	1125	662	110	150	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 11/10	AB / WB	10	150	946	554	110	150	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 13/8	AB / WB	8	115	1301	766	132	180	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 13/10	AB / WB	10	150	1148	676	132	180	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 14/8	AB / WB	8	115	1401	825	145	195	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 14/10	AB / WB	10	150	1279	753	145	195	0,75	1,0	2 x 3,0 + 0,37	2 x 4,0 + 0,5
DT 16/8	AB / WB	8	115	1624	956	160	220	1,1	1,5	2 x 4,0 + 0,55	2 x 5,5 + 0,75
DT 16/10	AB / WB	10	150	1499	882	160	220	1,1	1,5	2 x 4,0 + 0,55	2 x 5,5 + 0,75
DT 20/8	AB / WB	8	115	2053	1208	200	270	1,1	1,5	2 x 4,0 + 0,55	2 x 5,5 + 0,75
DT 20/10	AB / WB	10	150	1824	1074	200	270	1,1	1,5	2 x 4,0 + 0,55	2 x 5,5 + 0,75
DT 25/8	WG	8	115	2233	1314	250	340	3	4,1	-	-
DT 25/10	WG	10	150	1905	1121	250	340	3	4,1	-	-
DT 31/8	WG	8	115	2888	1699	315	428	3	4,1	-	-
DT 31/10	WG	10	150	2544	1497	315	428	3	4,1	-	-
DT 35/8	WG	8	115	3114	1832	355	483	3	4,1	-	-
DT 35/10	WG	10	150	2854	1679	355	483	3	4,1	-	-

Emission sound pressure level acc. to DIN 45635 part 13, 80 dB(A) sound-insulated

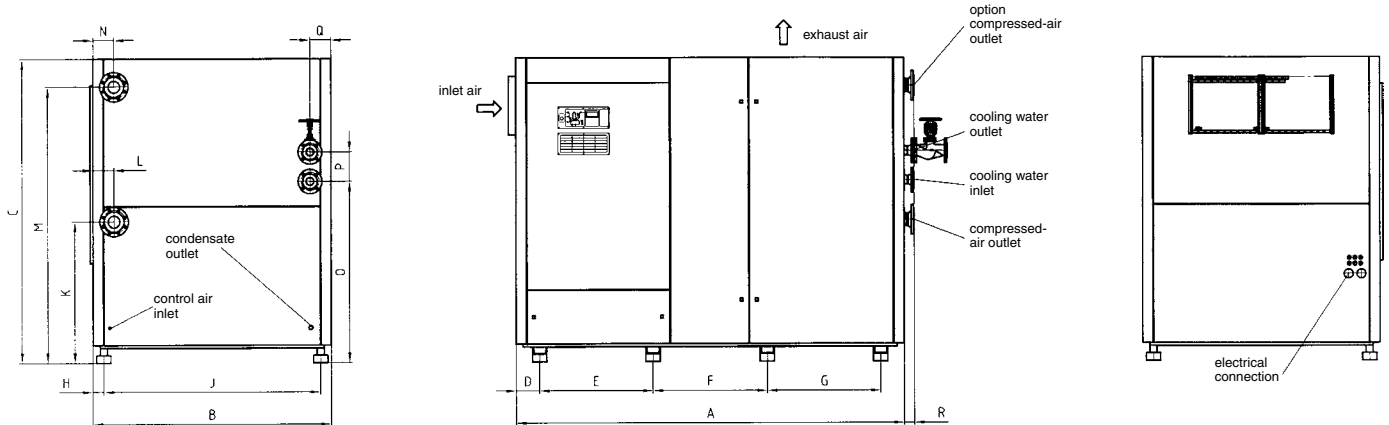
1: A = air-cooled / W = water-cooled / B = belt-driven / G = gear-driven

2: volume flow at ambient pressure of 1,0 bar and ambient temperature of 20 °C.

Other designs upon request. Subject to alteration.



Dimensions and weights - DELTA TWIN water-cooled

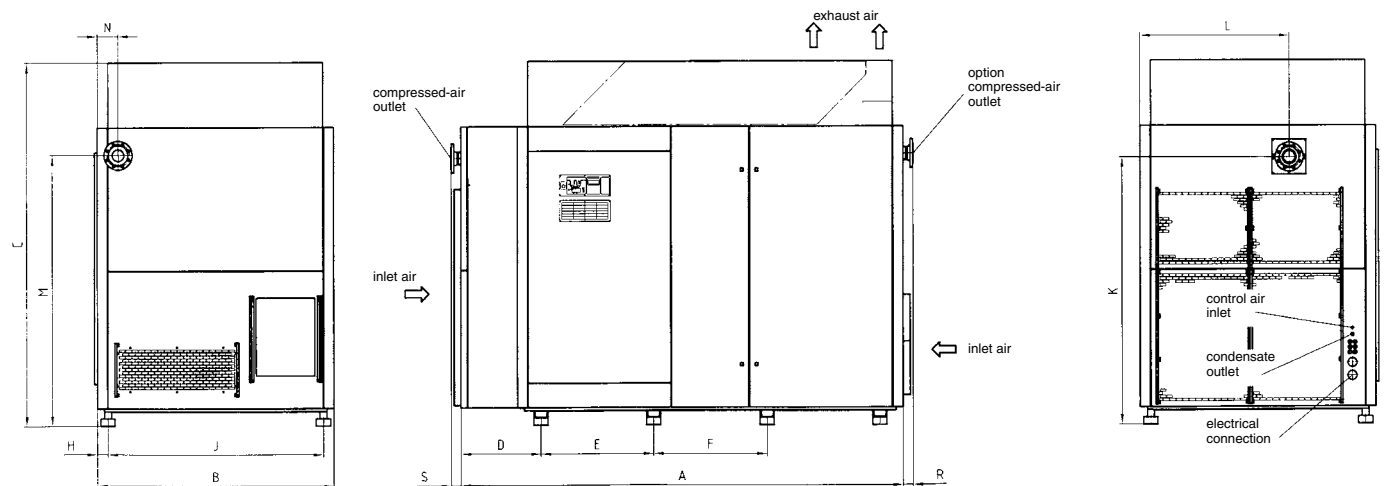


DELTA TWIN size	type of construction ¹	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	J [mm]	K [mm]	L [mm]	M [mm]	N [mm]	O [mm]	P [mm]	Q [mm]	R [mm]	weight approx. kg with motor
DT 7/8 ; DT 7/10	WB	2700	1670	2060	164	790	792	790	72,5	1505	963,5	145	1871	145	1232	197,4	145	70	3100
DT 9/8 ; DT 9/10	WB	2700	1670	2060	164	790	792	790	72,5	1505	963,5	145	1871	145	1232	197,4	145	70	3150
DT 11/8 ; DT 11/10	WB	2700	1670	2060	164	790	792	790	72,5	1505	963,5	145	1871	145	1232	197,4	145	70	3500
DT 13/8 ; DT 13/10	WB	2700	1670	2060	164	790	792	790	72,5	1505	963,5	145	1871	145	1232	197,4	145	70	3600
DT 14/8 ; DT 14/10	WB	2700	1670	2060	164	790	792	790	72,5	1505	963,5	145	1871	145	1232	197,4	145	70	3600
DT 16/8 ; DT 16/10	WB	2850	1770	2150	164	835	842	835	72,5	1605	963,5	145	1871	145	1232	197,4	145	70	3900
DT 20/8 ; DT 20/10	WB	2850	1770	2150	164	835	842	835	72,5	1605	963,5	145	1871	145	1232	197,4	145	70	4150

1: A = air-cooled / W = water-cooled / B = belt-driven

Dimensions not binding!

Dimensions and weights - DELTA TWIN air-cooled

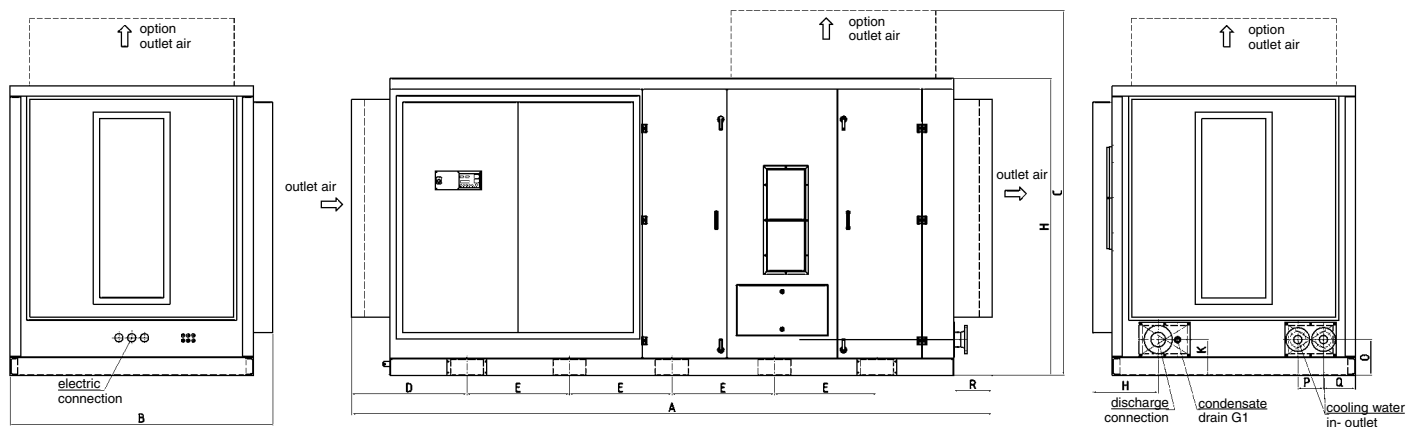


DELTA TWIN size	type of construction ¹	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	H [mm]	J [mm]	K [mm]	L [mm]	M [mm]	N [mm]	R [mm]	S [mm]	weight approx. kg with motor
DT 7/8 ; DT 7/10	AB	3100	1670	2510	561,5	790	792	72,5	1505	1843	1041	1871	145,5	50	70	3300
DT 9/8 ; DT 9/10	AB	3100	1670	2510	561,5	790	792	72,5	1505	1843	1041	1871	145,5	50	70	3350
DT 11/8 ; DT 11/10	AB	3100	1670	2510	561,5	790	792	164	1300	1843	1041	1871	145,4	50	70	3700
DT 13/8 ; DT 13/10	AB	3100	1670	2510	561,5	790	792	164	1300	1843	1041	1871	145,4	50	70	3800
DT 14/8 ; DT 14/10	AB	3100	1670	2510	561,5	790	792	164	1300	1843	1041	1871	145,4	50	70	3800
DT 16/8 ; DT 16/10	AB	3300	1770	2600	561,5	790	792	164	1300	1843	1140	1871	145,5	50	70	4100
DT 20/8 ; DT 20/10	AB	3300	1770	2600	561,5	790	792	164	1300	1843	1140	1871	145,5	50	70	4350

1: A = air-cooled / W = water-cooled / B = belt-driven

Dimensions not binding!

Dimensions and weights - DELTA TWIN water-cooled / gear-driven



DELTA TWIN size	type of construction ¹	A [mm]	B [mm]	C [mm]	H [mm]	K [mm]	L [mm]	O [mm]	P [mm]	Q [mm]	R [mm]	weight approx. kg with motor
DT 25/8	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300
DT 25/10	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300
DT 31/8	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300
DT 31/10	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300
DT 35/8	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300
DT 35/10	WG	5000	2050	2850	2320	510	360	280	200	250	300	7300

1: A = air-cooled / W = water-cooled / B = belt-driven / G = gear-driven

Dimensions not binding!



DELTA TWIN SPECIAL

Application in chemistry and petrochemistry e.t.c.

For higher power resp. special cases of applications as per customers' specification (e.g. ex-protection, chemical designs, for refineries, compression of Argon and in process technology etc.) the series DELTA TWIN SPECIAL and VMT are available. Here volume flows from 640 up to 8.860 m³/h concerning motor ratings from 90 up to 1.020 kW and differential pressures up to 10,5 bar abs. can be realized.



Modification possibilities on DTS and VMT	
Acoustic hood:	Inlet – and outlet air filter for acoustic hood (fleece filter with support)
	Outdoor installation with mounted shelter
	Special coatings (special-varnishes)
	Winter design: gravity louvers / hood heating
	Desert installation: louvers with sand collector / intake pre-filter
Drive:	Supply voltage (low voltage) up to 690 V / 50/60 c/s
	Supply voltage (high voltage) up to 10 KV / 50/60 c/s
	Operation with frequency converter / air – or water-cooled (designed with 100 kW as separate cabinet)
Control:	Remote transmission of analogue signals
	Primary control
	Use of customer-specific control (e.g. Siemens S7 and similar) and special instrumentations
Others:	Special documentation
	Stainless steel designs / special materials
	Designs suitable for Ex-areas ⇒ ATEX
	Mobile designs with transport holder

Accessories:

Upon customer's request AERZEN naturally supplies components to all units for compressed-air processing (e.g. driers, separators, filters, reservoirs etc.) in all designs.

Upon request AERZEN also offers with its partners complete solutions from compressed-air audit up to turnkey compressed-air unit.

A good address, everywhere

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